

## **Corporate Office**

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Moving to our New Office Premises w.e.f. March 2020: 8A, Shivaji Marg, Najafgarh Road, New Delhi -110015 (India) "same contact no.s"

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World class plant located in India with installed capacity of 20,000 TPA & future expansion to 40,000 TPA

One Stop Total Solutions provider for all the Engineering Plastic Compounds needs

COMPLETE RANGE OF EP COMPOUND KLENE | KSTER | KLLOY | KORYL | KYLON | KBLND | KCARB | KRENE | KFLEX | KETAL



## HIGH PERFORMANCE ENGINEERING PLASTICS SOLUTION PROVIDER



## **KLJ - ENGINEERING PLASTICS PRODUCT MATRIX**

	GENI	ERAL					REIN	ORCED					SPE	CIAL F	EATURE	S		
POLYMER COMPOUND	UNFILLED/ COLOURED		GLASS FIBRE	GLASS BEADS	CARBON FIBRE	MINERAL FILLER	GLASS FIBRE + MINERAL FILLER		MINERAL FILLER + IMPACT MODIFIED	FLAME RETARDANT + GLASS FIBRE	FLAME RETARDANT	HALOGEN & PHOSPHORUS FREE FLAME RETARDANT	UV STABILISED	HIGH FLOW	HYDROLYSIS RESISTANCE		PLATING GRADE	LOW TEMPERA- TURE DUCTILITY
PBT	V	$\checkmark$	$\checkmark$	V		$\checkmark$	$\checkmark$	1	1	V	1	V	V		~			
PET	V	V	$\checkmark$					1	1						~			
PBT/PET	1	$\checkmark$	$\checkmark$	$\checkmark$		$\checkmark$		V	1	V	1	V	1		1			
PC	1	V	$\checkmark$	√				1		V	1	1	1	V				
PC/ABS	V	$\checkmark$	$\checkmark$					V		V	1	1	1	$\checkmark$			√	$\checkmark$
PC/PBT	V	$\checkmark$	$\checkmark$			V		1					V	$\checkmark$				$\checkmark$
PC/PET	√	V	$\checkmark$			$\checkmark$			1				1	√				√
PC/ASA	V	$\checkmark$	$\checkmark$										V	$\checkmark$				$\checkmark$
ABS	V	$\checkmark$	$\checkmark$			V				V	1		V	$\checkmark$			$\checkmark$	
SAN	V	$\checkmark$	$\checkmark$					1										
ASA	V	$\checkmark$																
PA6	$\checkmark$	$\checkmark$	$\checkmark$	$\checkmark$	$\checkmark$	$\checkmark$		1	1	$\checkmark$	1	~	1	$\checkmark$	~			$\checkmark$
PA66	√	V	$\checkmark$	√	V	V	V	1	~	V	1	1	V	V	√	V		√
PA/ABS	$\checkmark$	$\checkmark$																
PPO/HIPS	~	V	V							1		1			~	V		
PPO/PA	$\checkmark$	V	$\checkmark$					1		~		~		$\checkmark$	~			V
POM	1		V															
PP	~		V					V	~	~	1	V	1			1		

# **KLJ-ENGINEERING PLASTICS PRODUCT SPECIFICATIONS**

DRODEDTIES		TEST METHOD			PC/ABS				PA/ABS		PC/ASA			
PROPERTIES	UNIT	(ASTM)	1100	0500	1300	0400	0415	1100	0220	0308	1100	0400		
PHYSICAL														
Specific Gravity	-	D792	1.15	1.12	1.14	1.17	1.29	1.06	1.2	1.11	1.14	1.17		
MECHANICAL														
Tensile Strength	Kg/cm <sup>2</sup>	D638	570	500	550	500	800	470	800	575	600	630		
Flexural Strength	Kg/cm <sup>2</sup>	D790	920	850	900	800	1200	670	1200	800	900	930		
Flexural Modulus	Kg/cm <sup>2</sup>	D790	25000	23000	24500	26000	41000	20000	45000	25000	26000	25000		
Izod Notched Impact (23°C)	kg.cm/cm	D256	65	72	65	59	8	75	9	7	20	20		
Izod Notched Impact (-30°C)	kg.cm/cm	D256	35	45	35	25		15	5	5		12		
THERMAL														
Melt Flow Rate	g/10 min	D1238	14 (260°C/5 Kg)	18 (260°C/5 Kg)	22 (260°C/5 Kg)	25 (260°C/5 Kg)	25 (260°C/5 Kg)	40 (240°C/10 Kg)	15 (240°C/10 Kg)	8 (260°C/5 Kg)	22 (260°C/5 Kg)	22 (260°C/5 Kg)		
HDT, 18.6 Kg/cm <sup>2</sup>	°C	D648	110	100	108	78	115	65	100	83	90	85		
HDT, 4.6 Kg/cm <sup>2</sup>	°C	D648	127	120	126			90	165	97	103	100		
FLAMMABILITY														
Flammability Rating	Class (mm)	Similar to UL 94	HB (0.8mm)	HB (0.8mm)	HB (0.8mm)	V0 (1.6mm)	V2 (0.8mm)	HB (0.8mm)	HB (0.8mm)	HB (0.8mm)	HB (0.8mm)	V0 (1.6mm)		
ELECTRICAL														
Dielectric Strength	kv/mm	D149	35	35	35	35					35	35		
Volume Resistivity	Ωcm	D257	1.0E + 16	1.0E + 16	1.0E + 16	1.0E + 17		1.0E + 15	1.0E + 15	1.0E + 15	1.0E + 16	1.0E + 17		
KEY FEAT	KEY FEATURES			Impact Modified	High Flow	Flame Retardant	Halogen Free FR & 15% Glass Fibre	UV Stabilised & High Impact	20% Glass Fibre	Mineral Filled	UV Stabilised	Flame Retardant		
APPLICAT	TIONS		Electrical/Elec	Automotive: Automotive FrontEnds, Centre Consoles, Glove Box Cover, Door Trims, Wheel Cover & Cap, Defroster Grille, Back Mirror Housings, Tail Lamp Housings, Seat Levers, Speaker Grills Electrical/Electronic: Monitor Housing, Printer/Fax Housing, Cellular Phone Case, TV Frame, Relay Case, Connector, Switch Industrial/Household: Helmet, Terminal Box, Electrical Housing, Industrial Bobbin, Distribution Board Box, Power & Gardening Tool										

		TEST METHOD					PBT				
PROPERTIES	UNIT	METHOD (ASTM)	0100	0500	0215	0230	1520	0320	0400	0715	0730
PHYSICAL											
Specific Gravity	-	D792	1.31	1.28	1.41	1.52	1.46	1.47	1.42	1.51	1.63
MECHANICAL											
Tensile Strength	Kg/cm <sup>2</sup>	D638	550	480	950	1430	450	590	520	980	1250
Flexural Strength	Kg/cm <sup>2</sup>	D790	850	720	1500	1800	800	950	800	1520	1900
Flexural Modulus	Kg/cm <sup>2</sup>	D790	24000	20000	50000	78000	33000	42000	23000	58000	85000
Izod Notched Impact (23°C)	kg.cm/cm	D256	4	5.5	5	7.5	4	4	4.5	5.5	7
Izod Notched Impact (-30°C)	kg.cm/cm	D256									
THERMAL											
Melt Flow Rate	g/10 min	D1238	30 (250°C/2.16 Kg)	25 (250°C/2.16 Kg)					40 (250°C/2.16 Kg)		
HDT, 18.6 Kg/cm <sup>2</sup>	°C	D648	57	54	200	210	72	100	65	200	210
HDT, 4.6 Kg/cm <sup>2</sup>	°C	D648	154	154	210	216	170	190	170	210	215
FLAMMABILITY											
Flammability Rating	Class (mm)	Similar to UL 94	HB (0.8mm)	HB (0.8mm)	HB (0.8mm)	HB (0.8mm)	HB (0.8mm)	HB (0.8mm)	V0 (0.8mm)	V0 (0.8mm)	V0 (0.8mm)
ELECTRICAL											
Dielectric Strength	kv/mm	D149	> 20	23	23	23	30	> 20	20	23	24
Volume Resistivity	Ω cm	D257	1.0E + 17	1.0E + 17	1.0E + 16	1.0E + 16	3.0E + 14	1.0E + 16	1.0E + 13	1.0E + 17	1.0E + 17
KEY FEAT	KEY FEATURES			Impact Modified	15% Glass Fibre	30% Glass Fibre	20% Glass Beads	20% Mineral Filled	Unfilled Flame Retardant	Flame Retardant & 15% Glass Fibre	Flame Retardant & 30% Glass Fibre
APPLICAT	IONS		Electrical/Electror	ic: Relay, Lamp Socket	, Solenoid & Transform	ner Bobbin, Timer case	, MCB, Condenser, Sw			e, Connectors re, Water Meter Housing	g, Loose Tube



APPLICATIONS

DSIR Recognised dedicated R & D centre to develop New Products and Applications

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COMPLETE RANGE OF EP COMPOUND KYLON | KBLND | KCARB | KRENE | KFLEX | KETAL

Automotive: Fuse and Relay Box, Exterior Body Panel, Electric Vehicle Battery Module Housing, Wheel Covers, Bobbins | Water and Fluid System: Pump Impeller, Pump Housing, Water Softener Tank, Water Purifier Part | Electrical/Electronic: TV Front Cover, TV Rear Cover, TV Stand Base, Speaker Housing, Toner Cartridge Housing, Adapter | Industrial: PV Module Junction Box, Battery Module Housing, Battery Tray, Motor and Generator Cover



## **KLJ-ENGINEERING PLASTICS PRODUCT SPECIFICATIONS**

	UNIT			PC/PBT		PC/F	PET	PB1	ſ/PET			P	Ċ		
PROPERTIES	UNII	(ASTM)	1100	0500	0210	1015	0500	0320	0230	0100	1100	0210	0230	0400	0710
PHYSICAL															
Specific Gravity	-	D792	1.22	1.2	1.3	1.34	1.2	1.49	1.53	1.2	1.2	1.27	1.41	1.2	1.25
MECHANICAL															
Tensile Strength	Kg/cm <sup>2</sup>	D638	600	500	850	650	500	560	1450	650	650	750	1200	650	650
Flexural Strength	Kg/cm <sup>2</sup>	D790	900	750	1300	1050	750	930	2000	1000	1000	1200	1800	1000	1200
Flexural Modulus	Kg/cm <sup>2</sup>	D790	23500	22000	39000	43000	21000	46800	100000	23000	23000	35000	75000	23000	35000
Izod Notched Impact (23°C)	kg.cm/cm	D256	65	80 (NB)	9	9	50	3	8	70	70	8	11	65	7
Izod Notched Impact (-30°C)	kg.cm/cm	D256	10	60	6	7		3							
THERMAL															
Melt Flow Rate	g/10 min	D1238	20 (265°C/5kg)	15 (265°C/5kg)	15 (265°C/5kg)	10 (265°C/5kg)	15 (265°C/5kg)	55 (265°C/2.16kg)	30 (275°C/2.16kg)	10 (300°C/1.2kg)	12 (300°C/1.2kg)			12 (300°C/1.2kg)	
HDT, 18.6 Kg/cm <sup>2</sup>	°C	D648	107	53	115	113	100	70	205	130	130	140	140	128	135
HDT, 4.6 Kg/cm <sup>2</sup>	°C	D648	115	93		132		180	220						
FLAMMABILITY															
Flammability Rating	Class (mm)	Similar to UL 94	HB (0.8mm)	HB (0.8mm)	HB (0.8mm)	HB (0.8mm)	HB (0.8mm)	HB (0.8mm)	HB (0.8mm)	V2 (0.8mm)	V2 (0.8mm)	V2 (0.8mm)	V2 (0.8mm)	V0 (0.8mm)	V0 (1.5mm)
ELECTRICAL	<u>, ,</u>												1	-	
Dielectric Strength	kv/mm	D149	28	28	28	33	33		18	34	34	34	34	34	34
Volume Resistivity	Ω cm	D257	5.50E+16	5.50E+16	5.50E+16	1.00E+17	1.00E+17		7.50E+00	1.0E + 16	1.0E + 16	1.0E + 16	1.0E + 16	1.0E + 16	1.0E + 16
KEY FEATU	JRES		UV Stabilised	Impact Modified	10% Glass Fibre	15% Mineral + Impact Modified	Impact Modified	20% Mineral Filled	30% Glass Fibre	Unfilled	UV Stabilised	10% Glass Fibre	30% Glass Fibre	Halogen Free Flame Retardant	Flame Retardant & 10% Glass Fibre
		TEOT	Industrial/Household: Iron Skirts, Power Tools, Lawn/Garden equipment, Water Meter Housing PPO/HIPS										Distribution Boa		& Cams, Power
PROPERTIES	UNIT	TEST METHOD (ASTM)	0100		0220	0230		)400	0400	072	20	0100	0230		0400
PHYSICAL															
Specific Gravity	_	D792	1.04		1.23	1.29		1.07	1.11	1.2	4	1.1	1.34		1.12
MECHANICAL															
Tensile Strength	Kg/cm <sup>2</sup>	D638	500		1000	1200		420	500	120	0	640	1550		590
Flexural Strength	Kg/cm <sup>2</sup>	D790	850		1400	1800	_	640	1000	165		1100	2050		970
Flexural Modulus	- Kg/cm <sup>2</sup>	D790	23000		50000	80000	2	3000	26000	620		24000	71000		26000
Izod Notched Impact (23°C)	kg.cm/cm	D256	29		9	12		14	6	9		21	8		10
Izod Notched Impact (-30°C)	kg.cm/cm	D256				12	-	7		7.5	5	16			7
THERMAL								I							
Melt Flow Rate	g/10 min	D1238	25 (280°C/5kg	r) (28	10 0°C/5kg)	8 (280°C/5kg)		20 °C/5kg)	15 (280°C/5kg)	8 (280°C			30 (280°C/5	ika) (	10 280°C/5kg)
HDT, 18.6 Kg/cm <sup>2</sup>	°C	D648	(280 C/5K) 128	(20	137	(280°C/5kg) 137		77	(280 C/5kg) 80	13			214		200 Oronyj
HDT, 4.6 Kg/cm <sup>2</sup>	°C	D648										186	250		195
FLAMMABILITY															
Flammability Rating	Class (mm)	Similar to UL 94	HB (1.5mm	n) HB	(1.5mm)	HB (1.5mm)	V2 (	1.5mm)	V0 (1.5mm)	V0 (3.2	2mm)	HB (1.5mm)	HB (1.5m	۱m) ۱	/0 (2.0mm)
ELECTRICAL	(min)	34													
Dielectric Strength	kv/mm	D149			22	22									
Volume Resistivity	Ωcm	D257													1.0E + 17
KEY FEATURES			Unfilled	20%	Glass Fibre	30% Glass Fibr	e Halog Flame	gen Free Retardant	Halogen Free Flame Retardan	Flame Rel t 20% Glas		Unfilled	30% Glass		alogen Free me Retardant

# **KLJ-ENGINEERING PLASTICS PRODUCT SPECIFICATIONS**

PROPERTIES	UNIT	TEST METHOD		ABS		s	AN	ASA				
PROPERTIES	UNIT	(ASTM)	0100	0230	0400	0920	0930	0100				
PHYSICAL												
Specific Gravity	-	D792	1.04	1.28	1.15	1.21	1.27	1.07				
MECHANICAL												
Tensile Strength	Kg/cm <sup>2</sup>	D638	525	900	420	1000	1100	480				
Flexural Strength	Kg/cm <sup>2</sup>	D790	750	1450	800	1300	1500	750				
Flexural Modulus	Kg/cm <sup>2</sup>	D790	27000	75000	30000	65000	88500	23000				
Izod Notched Impact (23°C)	kg.cm/cm	D256	24	8	7	7.5	9	17				
Izod Notched Impact (-30°C)	kg.cm/cm	D256										
THERMAL							·					
Melt Flow Rate	g/10 min	D1238	20 (220°C/10kg)		15 (220°C/10kg)	5 (220°C/10kg)	3 (220°C/10kg)	8 (220°C/10kg)				
HDT, 18.6 Kg/cm <sup>2</sup>	°C	D648	93	103	82	98	102	97				
HDT, 4.6 Kg/cm <sup>2</sup>	°C	D648	97	105				104				
FLAMMABILITY							·	·				
Flammability Rating	Class (mm)	Similar to UL 94	HB (0.8mm)	HB (0.8mm)	V0 (1.6mm)	HB (0.8mm)	HB (0.8mm)	HB (0.8mm)				
ELECTRICAL		·						·				
Dielectric Strength	kv/mm	D149										
Volume Resistivity	Ω cm	D257	1.00E+15	1.00E+15	1.00E+15	1.00E+15	1.00E+15	1.00E+15				
KEY FEATURES			Unfilled	30% Glass Fibre	Flame Retardant	20% Glass Fibre	30% Glass Fibre	Unfilled				
APPLICATIONS			Automotive: Radiator Grilles, Light Housing, Spoiler, Helmets, Loudspeaker Grilles, Plated Parts, Sun Visor Electrical/Electronic : UPS Housing, Vacuum Cleaner Housing, Fridge Inner/Liners, EVM housing, Energy Meter Housing, A/C Fan Blades, Blower Industrial/Household: Shower Trays, Mixers & Blenders, Batteries, Gardening Equipment									

	UNIT	TEST METHOD						PA6					
PROPERTIES	UNII	(ASTM)	0100	0500	0230	0250	0630	0930	1330	1630	0400	0825	0730
PHYSICAL													
Specific Gravity	-	D792	1.13	1.04	1.37	1.56	1.37	1.32	1.37	1.37	1.18	1.38	1.44
MECHANICAL													
Tensile Strength	Kg/cm <sup>2</sup>	D638	800	400	1900	2250	1200	1400	1850	1850	750	680	800
Flexural Strength	Kg/cm <sup>2</sup>	D790	1100	600	2750	3300	1900	2000	2800	2800	900		
Flexural Modulus	Kg/cm <sup>2</sup>	D790	27000	20000	90000	140000	85000	75000	90000	90000	32000		
Izod Notched Impact (23°C)	kg.cm/cm	D256	5	80	13	16	6	28	12	12	5	4	4
Izod Notched Impact (-30°C)	kg.cm/cm	D256					5				4		
THERMAL													
Melt Flow Rate	g/10 min	D1238					150 (275°C/5 Kg)						
HDT, 18.6 Kg/cm <sup>2</sup>	°C	D648	60	53	210	210	195	190	210	210	75	110	210
HDT, 4.6 Kg/cm <sup>2</sup>	°C	D648	170	110			215	205	215	215	180	205	180
FLAMMABILITY													
Flammability Rating	Class (mm)	Similar to UL 94	V-2 (1.5mm)	HB (1.5mm)	HB (1.5mm)	HB (1.5mm)	HB (1.5mm)	HB (1.5mm)	HB (1.5mm)	HB (1.5mm)	V0(0.8mm)	V2(0.8mm)	V2(0.8mm)
ELECTRICAL													
Dielectric Strength	kv/mm	D149	19	19	20	25	22	25	20	20	30		
Volume Resistivity	$\Omega \ cm$	D257	1.00E+15	1.00E+15	1.00E+15	1.00E+15	1.00E+15	1.00E+15	1.00E+15	1.00E+15	1.00E+15	1.00E+15	1.00E+15
KEY FEAT	KEY FEATURES			Impact Modified	30% Glass Fibre	50% Glass Fibre	10% Glass Fibre + 20% Mineral	30% Glass Fibre + Impact modified	Hydrolysis Resistant, 30% Glass FibreHigh	Heat Stabilised, 30% Glass Fibre	Halogen Free Flame Retardant	Halogen Free Flame Retardant + 25% Mineral Filler	
APPLICAT	IONS		Automotive: Engine Cover, Air Intake Manifold, Cylinder Head Cover, Fan & Shroud, Radiator Tank, Reservoir Tank, Wheel Cover, Side Mirror Base, Door Frame Inner Cover, Door Handles Electrical/Electronic: MCB, MCCB, RCCB, Relay Switch Cover, Bobbin, Connector, Industrial Circuit Breaker, Junction Box, Refrigerator Door Frame Industrial: Buckle, Fastener, Inline Skate Frame, Power Tools										

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Advanced Color Matching Technology with over 50 years of

### COMPLETE RANGE OF EP COMPOUND KLENE | KSTER | KLLOY | KORYL | KYLON | KBLND | KCARB | KRENE | KFLEX | KETAL



Quality is the foundation of enterprises. The company pays high attention to adopting modern advanced management philosophies and methods to improve management efficiency and pursue for outstanding product guality. To orient on customer demands and create maximum values for customers is the starting point and goal of our work.

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ab facility is ISO/IEC 17025:20	17 Certified by NABI

Our Lab facility is ISO/IEC 17025:2017 Certified by NABL

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## **KLJ** - TRUST BUILT ON PERFORMANCE

Motivation and continuous improvement form the basis of our company's success. Ideas and innovations, product and service quality demand commitment, dedication and intelligent minds.

We support training in various professional programmes aimed at advancement and preparation of our employees for the challenges of the future. KLJ therefore stands for continuous development of its qualified personnel and offers opportunities for individual growth.

At KLJ we strive for best solutions for our customers, suppliers and business partners, every day. We thereby emphasise long term, cooperative partnerships. We also make great demands on ourselves. Our success is always the success of the team. Comprehensive and professional services benefiting our customer are the result of the synergy of various abilities and experiences in the team. A KLJ customer is always accompanied by the competent minds from the sales representative and customer service staff. This team is complemented by support from our technical service experts.

		TEST					PA66							
PROPERTIES	UNIT	METHOD (ASTM)	0100	0500	0230	0250	0638	1330	1630	0400	0430			
PHYSICAL														
Specific Gravity	-	D792	1.13	1.04	1.37	1.56	1.45	1.37	1.37	1.17	1.44			
MECHANICAL						ł		1						
Tensile Strength	Kg/cm <sup>2</sup>	D638	820	425	2000	2500	1200	1900	1850	770	1500			
Flexural Strength	Kg/cm <sup>2</sup>	D790	1100	630	2800	4000		2850	2800	920				
Flexural Modulus	Kg/cm <sup>2</sup>	D790	28000	20500	85000	160000	70000	92000	90000	32000				
Izod Notched Impact (23°C)	kg.cm/cm	D256	5.5	85	13	17	5	13	12	6	9			
Izod Notched Impact (-30°C)	kg.cm/cm	D256					4.5			5				
THERMAL						ł		ł						
Melt Flow Rate	g/10 min	D1238												
HDT, 18.6 Kg/cm <sup>2</sup>	°C	D648	70	60	250	255	230	250	250	75	245			
HDT, 4.6 Kg/cm <sup>2</sup>	°C	D648	200	120	260	260	255	260	260					
FLAMMABILITY						1		1						
Flammability Rating	Class (mm)	Similar to UL 94	V-2 (1.5mm)	HB (1.5mm)	HB (1.5mm)	HB (1.5mm)	HB (1.5mm)	HB (1.5mm)	HB (1.5mm)	V0(0.8mm)	V0(0.8mm)			
ELECTRICAL														
Dielectric Strength	kv/mm	D149	31	25	35	38		35	35	30	36			
Volume Resistivity	Ω cm	D257	1.00E+15	1.00E+15	1.00E+15	1.00E+15		1.00E+15	1.00E+15	1.00E+15				
KEY FEAT	KEY FEATURES			Impact Modified	30% Glass Fibre	50% Glass Fibre	17% Glass Fibre + 21% Mineral Filler	Hydrolysis Resistant, 30% Glass Fibre	High Heat Stabilised, 30% Glass Fibre	Halogen Free Flame Retardant	Halogen Free Flame Retardant + 30% Glass Filler			
APPLICAT				Automotive: Engine Cover, Air Intake Manifold, Cylinder Head Cover, Fan & Shroud, Radiator Tank, Reservoir Tank, Wheel Cover, Side Mirror Base, Door Frame Inner Cover, Door Handles Electrical/Electronic: MCB, MCCB, RCCB, Relay Switch Cover, Bobbin, Connector, Industrial Circuit Breaker, Junction Box, Refrigerator Door Frame										

Industrial: Buckle, Fastener, Inline Skate Frame, Power Tools

		TEST METHOD						F	P					
PROPERTIES	UNIT	(ASTM)	CPT 2020	CPT 2410	TEO 2055	CPN 7000	HPC 1010	HPC 2030	HPT 1020	HPT 1040	HPG 1020 CC	HPG 1030 CC	HPG 1040 CC	HPF 1010
PHYSICAL														
Specific Gravity	-	D792	1.05	1.00	0.93	0.90	0.98	1.13	1.05	1.24	1.05	1.13	1.21	1.19
MECHANICAL														
Tensile Strength	Kg/cm <sup>2</sup>	D638	190	180	130	170	280	230	300	270	750	1050	1200	300
Flexural Strength	Kg/cm <sup>2</sup>	D790												
Flexural Modulus	Kg/cm <sup>2</sup>	D790	20000	14000	10000	8000	20000	25000	25000	33000	42000	48000	62000	22000
Izod Notched Impact (23°C)	kg.cm/cm	D256	25	NB	40	10	4	3	3.5	3	14	16	16	3
Izod Notched Impact (-30°C)	kg.cm/cm	D256												
THERMAL														
Melt Flow Rate	g/10 min	D1238	30 (230°C/2.16 Kg)	22 (230°C/2.16 Kg)	20 (230°C/2.16 Kg)	75 (230°C/2.16 Kg)	10 (230°C/2.16 Kg)	20 (230°C/2.16 Kg)	10 (230°C/2.16 Kg)	10 (230°C/2.16 Kg)	5 (230°C/2.16 Kg)	4 (230°C/2.16 Kg)	3 (230°C/2.16 Kg)	10 (230°C/2.16 Kg)
HDT, 18.6 Kg/cm <sup>2</sup>	°C	D648												
HDT, 4.6 Kg/cm <sup>2</sup>	°C	D648	120	105	95	72	100	115	115	128	150	160	162	
FLAMMABILITY														
Flammability Rating	Class (mm)	Similar to UL 94	HB (0.8mm)	HB (0.8mm)	HB (0.8mm)	HB (0.8mm)	HB (0.8mm)	HB (0.8mm)	HB (0.8mm)	HB (0.8mm)	HB (0.8mm)	HB (0.8mm)	HB (0.8mm)	V0 (3mm)
ELECTRICAL														
Dielectric Strength	kv/mm	D149												
Volume Resistivity	Ω cm	D257	2.0E + 15	2.0E + 15	2.0E + 15	2.0E + 15	2.0E + 15	2.0E + 15	2.0E + 15	2.0E + 15	2.0E + 15	2.0E + 15	2.0E + 15	
KEY FEAT	KEY FEATURES			20% Talc Filled Impact Modified & High Flow	Unfilled Impact Modified	Unfilled Impact Modified	10% CaCO3 filled	30% CaCO3 filled	20% Talc filled	40% Talc filled	20% Glass Fibre, Chemically Coupled	30% Glass Fibre, Chemically Coupled	40% Glass Fibre, Chemically Coupled	Flame Retardant 10% Talc Filled
APPLICAT	APPLICATIONS			Automotive: Door Trims, Dash Board, Mud Flaps, Bumpers, Fender & Fender Assembly, Grip Handle Bracket, Fan Shroud, Helmet Box, Rear Quarter Trim, B Pillar, Air Vent, Instrument Cluster, Seat Back Cover Electrical/Electronic/White Goods: Iron Handle, Iron Body, Torch Body, Room Heater Cover, Air Cooler Body & Tank, A/C Housing, Pulley Industrial: Irrigation System, Table Mats										

# **IFICATION**

